

wind energy plants material testing
 modal analysis structural health monitoring
 noise reduction vibration severity
 drop testing velocity frequency response
 Sensors spectral analysis Signal Conditioners
 unbalance monitoring ship vibration Monitors
 shock testing end-of-line test Meters
 vibration exposure earthquake monitoring Calibrators
 noise vibration harshness (NVH)
 whole-body vibration order tracking analysis
 vibration immission passenger comfort
 machine condition monitoring seismic vibration emergency shutdown
 acceleration calibration crash test
 fatigue testing quality control head injury criterion (HIC)
 building vibration ground-borne vibration
 balancing predictive maintenance
 pipeline vibration human vibration
 bearing monitoring displacement

VibroMetra PC Vibration Measuring System

Why choose VibroMetra?

- Designed for vibration measurement - No ballast by unwanted functionality.
- VibroMetra is modular making it particularly economic with fewer channels.
- Also supports IEPE compatible microphones, force and pressure transducers.
- Off-line measurement: The system saves raw data in the background for later analysis.
- The necessary hardware is very compact making it particularly suited for mobile use.
- Simple plug & play installation.
- Short training time. After a few minutes you may start with the first measurement.
- Data export in common graphics, text and binary formats.
- Updates are free of charge. You will always have access to the latest software versions.

Hardware:	M302	M312
IEPE / USB Interfaces	2 IEPE, 1 digital trigger	2 IEPE, 1 digital trigger, 2 DC

Available Software Instruments:

Balancing System VM-BAL	<ul style="list-style-type: none"> • Balancing of long and disk-shaped rotors in one or two planes • Automatic operation by rotary speed detection • User guidance by clear text instructions • Display of measuring results as polar graphic and numbers • Up to six correction methods (correction mass, drilling, milling, rotary rings, set screws, list of predefined correction masses) • Report function • Extremely compact - VM-BAL Kit fits into a small carrying case
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Real-time signal display VM-SCOPE	<ul style="list-style-type: none"> • Displays and records short vibration events, e.g. for drop testing • Memory for 10 second post and 1 second pre trigger • Two measuring cursors • Vibration acceleration (VM-SCOPE+ also for velocity and displacement) • Up to four signals in one window without delay
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Y/t Vibration Plotter VM-PLOT	<ul style="list-style-type: none"> • Long-term recording and display for slow changing vibration events • All measuring functions of VM-METER • Zoom and scroll functions • Vibration acceleration (VM-PLOT+ also for velocity and displacement) • Up to four signals in one window without delay
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Vibration Analyzer VM-FFT	<ul style="list-style-type: none"> • Five window functions, high frequency resolution • RMS and peak spectrum • Bearing analysis functions with bearing library in VM-FFT+ • Power density spectrum in VM-FFT+ • User-defined curves for alarms at critical magnitudes, e.g. for quality testing • Vibration acceleration (VM-FFT+ also velocity and displacement) • Up to four signals in one window without delay • Two measuring cursors
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Waterfall Analyzer VM-FFT 3D	<ul style="list-style-type: none"> • View of several FFTs over time (3D) in addition to the functions of VM-FFT • Useful tool for run-up / coast-down analysis • VM-FFT 3D+ also performs envelope, roller bearing and acoustic analysis
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Tracking Analyzer VM-TRACK	<ul style="list-style-type: none"> • Magnitude and phase displayed as function of the rotary frequency • Quick detection of resonances • Vibration acceleration (VM-TRACK+ also velocity and displacement)
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Data Recorder VM-REC	<ul style="list-style-type: none"> • Real-time recording in binary or text format with adjustable trigger • All measuring functions of VM-METER with value display • Bar graph and numeric display • Pre and post triggering • Vibration acceleration (VM-REC+ also velocity and displacement)
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Vibration Meter VM-METER	<ul style="list-style-type: none"> • RMS, positive, negative and unsigned peak values; instantaneous value • Vibration acceleration, velocity and displacement • VM-METER+ also for phase distortion, main frequency and RPM
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VM-STRUC	See building vibration
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VM-BODY	See human vibration
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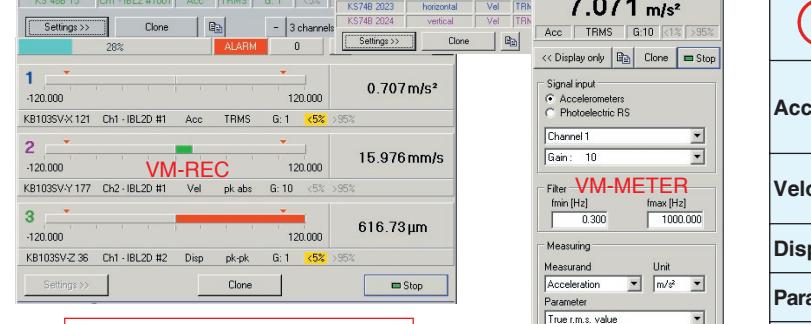
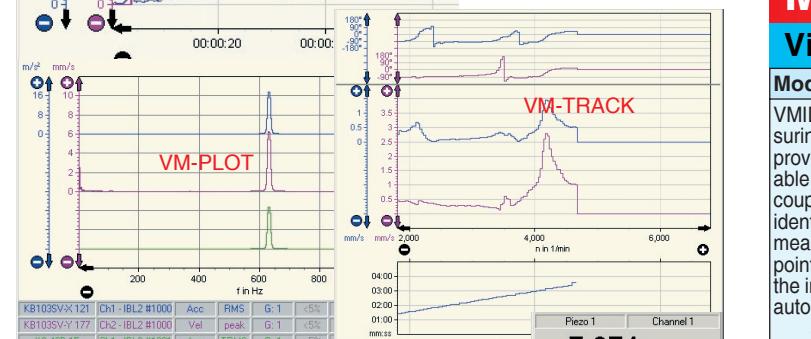
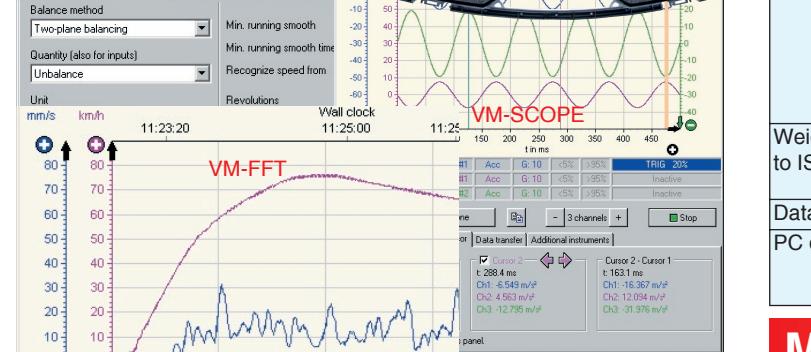
VM-HAND	See human vibration
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Human Vibration

PC Based Human Vibration Measurement

Hand-Arm Vibration Meter VM-HAND	Triaxial IEPE (KS943B.10) with 2 M302 USB devices
Weighting filter	Wb to ISO 8041 / ISO 5349
Calculations	Interval RMS of three axes
	Total vibration value Ahv
	Daily vibration exposure A(8) with different activities
Memory	Up to 10 000 measurements, Text or CSV (Excel) export
Other features	User guidance, report function

Whole-Body Vibration Meter VM-BODY	Triaxial IEPE (KB103SV) with 2 M302 USB devices
Weighting filters	Wb, Wc, Wd, Wi, Wl and Wm to ISO 8041 / ISO 2631
Calculations	RMS, max. RMS (MTVV) and crest factor of three axes
	Total vibration value Ahv
Memory	Up to 10 000 measurements, Text or CSV (Excel) export
Other features	User guidance, report function



Download the free VibroMetra trial software from www.MMF.de



Human Vibration (continued)

Human Vibration Meter VM31

Inputs	4 IEPE channels
Measuring modes	Hand-Arm vibration, Whole-body vibration, Acceleration, Velocity, Displacement
Display modes	Running RMS, Interval RMS, Maximum RMS (MTVV), Peak value, Max. peak value, Total Vibration Value (a_{wv}), Vibration dose value (VDV), Crest factor
Band filters	0.4 - 100 Hz (W/B unweighted), 6.3 - 1259 Hz (H/A Unweighted), 0.1 - 2000 Hz (acc.), 1 - 1000 Hz (acc.), 2 - 300 Hz (vel.), 10 - 1000 Hz (vel.), 5 - 250 Hz (displacement)
Weighting filters to ISO 8041	Hand-Arm: Wh, Whole-body: Wb, Wc, Wd, Wi, Wm
Data recording	up to 10,000 records
PC data transfer	USB interface, CSV conversion and A(8) calculation tool included

Building Vibration

Building Vibration

Model	VM40C
Triaxial Building Vibration Monitor includes piezoelectric sensor, electronics for signal conditioning, monitoring, recording and battery	DIN 4150-3; BS 7385; SN 640312a
Supported standards	Acceleration: 0.01 - 15 m/s ² ; Velocity: 0.1 - 2400 mm/s at 1 Hz; 0.1 - 30 mm/s at 80 Hz
Measuring ranges	0.8 - 100 Hz; 0.8 - 395 Hz; 5 - 150 Hz (-3 dB)
Frequency ranges	0.8 - 100 Hz; 0.8 - 395 Hz; 5 - 150 Hz (-3 dB)
PC interface	USB for transfer of stored data
SMS alerts	with optional 2G/3G modem VM40-MODEM
Model	VM-STRUC VM-STRUC+ VM-PERS VM-PERS+
PC based measuring system using the IEPE / USB interface M302 and IEPE compatible sensors Monitoring and recording of vibration events and raw signal	VM-STRUC VM-STRUC+ VM-PERS VM-PERS+
Supported standards	DIN 4150-3 DIN 4150-2
FFT display	no yes no yes

Machine Monitoring

Vibration Meters

Model	VM22	VM23	VM24	VM25
VMID Measuring Points provide reliable magnetic coupling, identify the measuring point and set the instrument automatically	Signal input: Accelerometers	Main frequency display	With FFT	
	Signal input: Photoelectric RS			
	Channel 1: G: 10			
	0.1 - 240 m/s ²	0.1 - 240 m/s ²	0.1 - 240 m/s ²	0.1 - 240 m/s ²
	0.2 - 10,000 Hz	0.2 - 10,000 Hz	0.2 - 10,000 Hz	0.2 - 10,000 Hz
	3 - 1000 Hz	3 - 1000 Hz	3 - 1000 Hz	3 - 1000 Hz
	1000 - 10,000 Hz	1000 - 10,000 Hz	1000 - 10,000 Hz	1000 - 10,000 Hz
Accelerator	-	-	-	-
Velocity	0.1 - 1000 mm/s	0.1 - 1000 mm/s	0.1 - 1000 mm/s	0.1 - 1000 mm/s
10 - 1000 Hz (ISO 10816)	2 - 100 Hz	2 - 100 Hz	2 - 100 Hz	2 - 100 Hz
Displacement	-	0.01 - 60 mm	0.01 - 60 mm	0.01 - 60 mm
3 - 60 / 3 - 200 Hz	2 - 300 Hz	2 - 300 Hz	2 - 300 Hz	2 - 300 Hz
Parameters	true RMS	true RMS, peak - peak	true RMS, peak	true RMS, peak, crest, K(f)
Frequency analysis	-	512 lines (no graphics)	-	127 lines FFT
Temperature (infrared)	-	-	-	-40 - 125 °C
Rotary speed (optical)	-	-	-	1 - 9999 rpm
Memory, interface	16,000 values/USB	16,000 values/USB	16,000 values/USB	16,000 values/USB

Model	VS10	VS11	VS12

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Vibration Sensors with IEPE or Charge Output

General Purpose Shear Accelerometers

Model	KS76C10	KS76C100	KS77C10	KS77C100	KS56	KS57
Output	IEPE	IEPE	IEPE	IEPE	Charge	Charge
Range	± 600 g	± 60 g	± 600 g	± 60 g	± 4000 g	± 4000 g
Sensitivity	10 mV/g	100 mV/g	10 mV/g	100 mV/g	18 pC/g	18 pC/g
f_{min} (3 dB)	0.12 Hz	0.13 Hz	0.12 Hz	0.13 Hz	0.1 Hz	0.1 Hz
f_{max} (3 dB)	33 kHz	24 kHz	33 kHz	24 kHz	17 kHz	17 kHz
Connector	UNF 10-32	UNF 10-32	UNF 10-32	UNF 10-32	UNF 10-32	UNF 10-32
Weight	20 gr.	23 gr.	20 gr.	23 gr.	23 gr.	23 gr.
Height	17 mm	17 mm	17 mm	17 mm	17 mm	17 mm
Base	17 mm hex.	17 mm hex.	17 mm hex.	17 mm hex.	17 mm hex.	17 mm hex.

Industrial Accelerometers

Model	KS74C10	KS74C100	KS80D	KS81B
	insulated	ATEx IP67 insulated	ATEX IP67 insulated	IP67 insulated
Output	IEPE	IEPE	IEPE	IEPE
Range	± 600 g	± 60 g	± 60 g	± 55 g
Sensitivity	10 mV/g	100 mV/g	100 mV/g	100 mV/g
f_{min} (3 dB)	0.12 Hz	0.13 Hz	0.13 Hz	0.13 Hz
f_{max} (3 dB)	33 kHz	24 kHz	24 kHz	22 kHz
Connector	TNC	TNC	M12	M12
Weight	28.5 gr.	32 gr.	66 gr.	101 gr.
Height	22 mm	22 mm	34 mm	24 mm
Base	16mm hex.	16mm hex.	22 mm hex.	36 mm x 22 mm

Probe Accelerometer

Model	KST94C-4N	KST94C-9N
With movable tip for automated vibration testing in production lines	5.5 mm stroke IP62	
Output	IEPE	IEPE
Range	± 20 g	± 40 g
Sensitivity	100 mV/g	100 mV/g
f_{min} (3 dB)	0.12 Hz	0.13 Hz
f_{max} (3 dB)	21 kHz	16 kHz
Connector	TNC	M12
Weight	60 mm	60 mm
Height	25 mm	25 mm
Diameter	200 mm	
Pad material	silicone rubber	

Seat Pad Accelerometer

Model	NEW KS963SV
For triaxial whole-body vibration measurement to ISO 2631	with TEDS
Output	IEPE
Range	± 40 g
Sensitivity	100 mV/g
f_{min} (3 dB)	0.12 Hz
f_{max} (3 dB)	0.13 Hz
Connector	UNF 10-32
Height	12 mm
Weight	20 gr.
Height	17 mm
Base	16 mm hex.

Force Transducer

Model	KF24
For dynamic force measurement with highest resolution	
Output	IEPE
Range	+2000 / -300 N
Sensitivity	300 pC/N
Connector	UNF 10-32
Height	12 mm
Weight	20 gr.
Height	17 mm
Base	16 mm hex.

Vibration Calibrators

Model	VC20	VC21	VC21D	VC120
				• Self-contained vibration calibrating system
				• Adjustable frequency from 70 Hz to 10 kHz
				• Frequency sweeps
				• Sensitivity display with dimension unit
				• Manual or PC control
				USB

• Most powerful portable vibration calibrators at the market
 • VC21: World's first portable calibration source for frequencies from 15.92 to 1280 Hz
 • Load independent
 • Quartz stabilized frequencies
 • Accuracy display
 • Battery powered
 • Traceable to PTB standard

VC21D with detachable clamping device for the dynamic calibration of non-contact displacement sensors (proximity probes)

70 - 10 000 Hz by adjustable by knob or programmable via USB interface, 1 m/s² fixed amplitude

Low Cost Accelerometers

Model	KS78B10	KS78B100	KD37	KD41
	insulated			
Output	IEPE+TEDS	IEPE+TEDS	Charge	Charge
Range	± 500 g	± 60 g	± 1000 g	± 300 g
Sensitivity	10 mV/g	100 mV/g	60 pC/g	200 pC/g
f_{min} (3 dB)	0.65 Hz	0.2 Hz	0.1 Hz	0.1 Hz
f_{max} (3 dB)	23 kHz	22 kHz	15 kHz	11 kHz
Connector	UNF 10-32	UNF 10-32	UNF 10-32	UNF 10-32
Weight	10.2 gr.	11.2 gr.	45 gr.	60 gr.
Height	15.5 mm	15.5 mm	24 mm	29 mm
Size (mm)	11 x 10 Ø	12 x 10 Ø	12 x 10 Ø	12 x 10 Ø
Base	12 mm hex.	12 mm hex.	17 mm hex.	19 mm hex.

OEM Accelerometers

Model	KS90B	KS901B10	KS901B100
High-quality shear-type accelerometers for integration into customer's products	TO-39		
Output	Charge	IEPE	IEPE
Range	± 5000 g	± 500 g	± 60 g
Sensitivity	10 pC/g	10 mV/g	100 mV/g
f_{min} (3 dB)	0.1 Hz	0.65 Hz	0.2 Hz
f_{max} (3 dB)	19 kHz	22 kHz	22 kHz
Connector	solder pins	UNF 10-32	UNF 10-32
Weight	5.1 gr.	4.6 gr.	5.6 gr.
Height	36 mm	37 mm	
Size (mm)	11 x 10 Ø	12 x 10 Ø	12 x 10 Ø
Base	adhesive	adhesive	adhesive

High Sensitivity Accelerometers

Model	KS48C	KB12VD
	IP67	Lowest noise
Output	IEPE	IEPE
Range	± 6 g	± 0.6 g
Sensitivity	1000 mV/g	10 000 mV/g
f_{min} (3 dB)	0.1 Hz	0.08 Hz
f_{max} (3 dB)	4 kHz	260 Hz
Connector	M12	UNF 10-32
Weight	165 gr.	150 gr.
Height	36 mm	37 mm
Size (mm)	32 mm Ø	48 mm Ø

High pass options (-H)
 -3 : 3 Hz
 -10 : 10 Hz
 -30 : 30 Hz
 Low pass options (-L)
 -1k : 1000 Hz
 Measuring ranges (-R)
 -10 : <0.1 to 10 mm/s
 -12 : <0.127 to 12.7 mm/s (0.5 in/s)
 -20 : <0.2 to 20 mm/s
 -25 : <0.254 to 25.4 mm/s (1 in/s)
 -40 : <0.4 to 40 mm/s
 -50 : <0.508 to 50.8 mm/s (2 in/s)
 Type example: RMS of velocity; 10 to 1000 Hz; 40 mm/s
KS184VR-10-1k-40

High pass options (-H)
 -1 : 1.5 Hz
 -1K : 1000 Hz
 Low pass options (-L)
 -1K : 1000 Hz (with 1.5 Hz high pass)
 -10k : 10 000 Hz
 Measuring ranges (-R)
 -10 : <0.1 to 10 m/s²
 -20 : <0.2 to 20 m/s²
 -50 : <0.5 to 50 m/s²
 -100 : <1 to 100 m/s²
 -200 : <2 to 200 m/s²
 -500 : <5 to 500 m/s²
 Type example: RMS of acceleration; 1 to 10 kHz; 100 m/s²
KS184AR-1k-10k-100

Mounting and Connection Accessories

Model	Description
021	M3 x 6 mounting stud
003	M5 x 8 mounting stud
043	M8 x 10 mounting stud
022	Adapter M3 (tap) to M5